

20	21	60	61	100	101	140	141	180	181	220	221	260	261	300	301
19	22	59	62	99	102	139	142	179	182	219	222	259	262	299	302
18	23	58	63	98	103	138	143	178	183	218	223	258	263	298	303
17	24	57	64	97	104	137	144	177	184	217	224	257	264	297	304
16	25	56	65	96	105	136	145	176	185	216	225	256	265	296	305
15	26	55	66	95	106	135	146	175	186	215	226	255	266	295	306
14	27	54	67	94	107	134	147	174	187	214	227	254	267	294	307
13	28	53	68	93	108	133	148	173	188	213	228	253	268	293	308
12	29	52	69	92	109	132	149	172	189	212	229	252	269	292	309
11	30	51	70	91	110	131	150	171	190	211	230	251	270	291	310
10	31	50	71	90	111	130	151	170	191	210	231	250	271	290	311
9	32	49	72	89	112	129	152	169	192	209	232	249	272	289	312
8	33	48	73	88	113	128	153	168	193	208	233	248	273	288	313
7	34	47	74	87	114	127	154	167	194	207	234	247	274	287	314
6	35	46	75	86	115	126	155	166	195	206	235	246	275	286	315
5	36	45	76	85	116	125	156	165	196	205	236	245	276	285	316
4	37	44	77	84	117	124	157	164	197	204	237	244	277	284	317
3	38	43	78	83	118	123	158	163	198	203	238	243	278	283	318
2	39	42	79	82	119	122	159	162	199	202	239	242	279	282	319
1	40	41	80	81	120	121	160	161	200	201	240	241	280	281	320

Modules will install in order from module number 1 in increasing order until the last module. Review module cable connection on page 8.

STAX Boost Power Continuation Cable found in (Yellow Labeled Bag). Required after each 12th consecutive module per display face. Review Boost Power Cable Continuation connection on page 8.

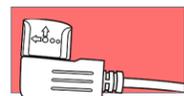
STAX Controller Cable Kit found in (Red Labeled Bag). One cable kit per display face. Includes one Primary Controller Power Cable and one 1st Module Power/Data Cable

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules.

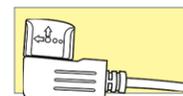
All components are auto switching between 120 and 240 Volts. Maximum Amperage per lead: 16 Amps @120V. Multiple leads can be connected together and share a breaker. Multiple circuits may share the same neutrals. Display electrical requirements per face are shown below. 9.5mm values are 6% less. Follow your local NEC Codes & regulations.

Circuit	Modules	Maximum Watts	Average Watts	Maximum Amps@120V	Maximum Amps@208V	Maximum Amps@240V
1	1 - 24	1872	992	15.6	9.0	7.8
2	25-48	1872	992	15.6	9.0	7.8
3	49-72	1872	992	15.6	9.0	7.8
4	73-96	1872	992	15.6	9.0	7.8
5	97-120	1872	992	15.6	9.0	7.8
6	121-144	1872	992	15.6	9.0	7.8
7	145-168	1872	992	15.6	9.0	7.8
8	169-192	1872	992	15.6	9.0	7.8
9	193-210	1872	992	15.6	9.0	7.8
10	211-224	1872	992	15.6	9.0	7.8
11	225-248	1872	992	15.6	9.0	7.8
12	249-272	1872	992	15.6	9.0	7.8
13	273-296	1872	992	15.6	9.0	7.8
14	297-320	1872	992	15.6	9.0	7.8
TOTAL	320	26208	13888	218.4	126	109.2

## PRIMARY DISPLAY FRONTVIEW



TYP. (1)  
1st Module Power/Data Cable must be connected to first module and to STAX Controller

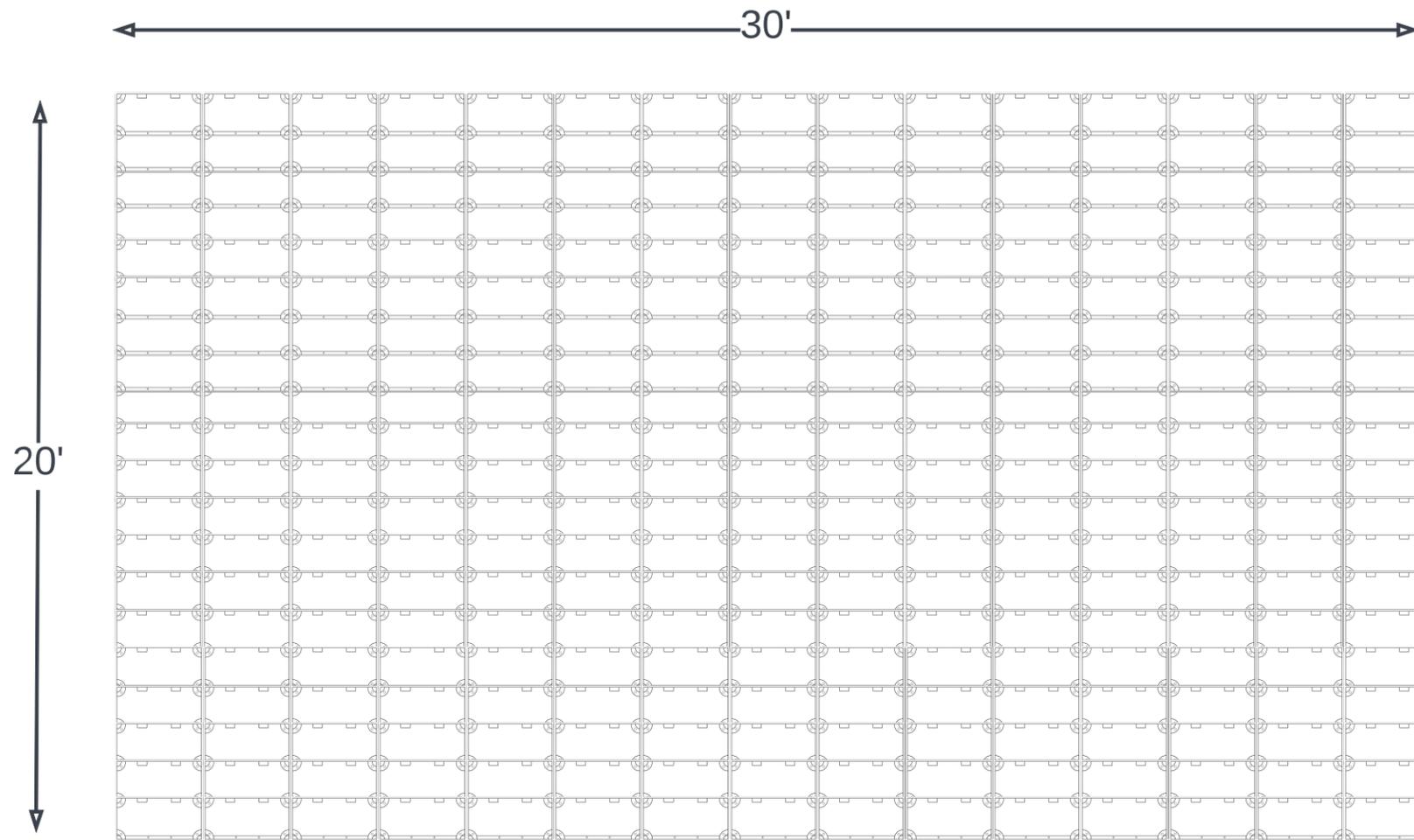


TYP. (26)  
STAX Boost Power Continuation Cable required (at maximum) after each 12th consecutive module per display face.

Additional displays of the same size will be configured identically. Unique installations of size and location may require additional engineering discussion with Next.



Product Conforms to  
UL STD. 48,  
UL STD. 62368-1, &  
CSA STD. C22.2 NO.  
62368\*1

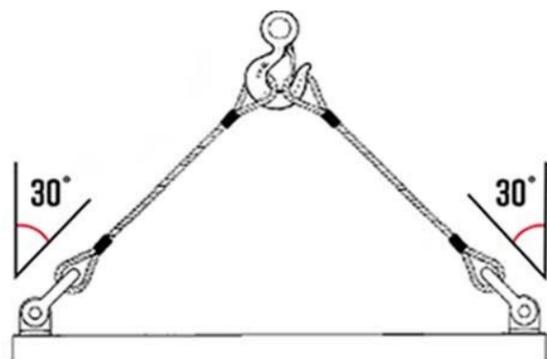


**PRIMARY DISPLAY REARVIEW**

The display can be assembled with 2'x4' frames and 1'x2' frames. All frames are interchangeable. If desired, displays can use all 1'x2' frames.

Part Description	Part Weight (lbs)
1' x 2' 6.3MM / 9.5MM STAX LED DISPLAY MODULE	8.8
1' x 2' STAX LED DISPLAY FRAME	5.25
1' x 2' STAX LED DISPLAY FRAME DOOR	2.1
2' x 4' STAX LED DISPLAY FRAME	11.25
2' x 4' STAX LED DISPLAY FRAME DOOR	4.5
STAX PC CONTROLLER	9.6

Maximum weight shown shows total display weight using only 1'x2' frames and frame doors. Actual weight may be less and will be represented on the quote number purchased. Contact Next for any questions regarding dependencies



**SHACKLE ATTACHMENT**

The shackle cables should connect to the lifting pins at an angle of 30 degrees or less to prevent damage to the cabinet frame. Spreader bar should be used when three or more lifting pins are required per face. Must lift final assembled sign with a minimum of two lifting points. Determine total number of lifting points with a 330 maximum lbs per lifting pin.

Display Face	Maximum Weight (lbs) Including Frame Doors	Maximum (lbs) Per Lifting Pin	Number of Pins Per Face
1	3833	330	12
2	7665	N/A	N/A

## LAUNCH INSTRUCTIONS

- Assemble all frames and modules per installation instructions on page 1.
- After all modules have been assembled, connect the controller to the first module of the display face with the 1st Module Power/Data cable found in the RED labeled cable kit bag. You will use one cable for the primary display and one cable for the secondary display. Primary power [A] is connected to primary display output [C] and secondary power [B] is connected to secondary display output [D].
- Connect the controller primary power to a power source with the power cable found in the RED labeled kit bag.
- Power-up the primary power source for the controller box. On initial powerup the successful sequence on the display will appear as:
  - Flash of light
  - Black screen
  - Blue screen
  - Logo screen
  - Black screen
- Contact Next (833-474-STAX) for final configuration and software connection. We will remotely work with your technician and configure the display in under 10 minutes.



Each display face requires a controller cable kit consisting of one primary power cable and one display connection cable.

Each primary power connection is an independent circuit. For smaller displays, the Primary and Secondary display power connection can share a circuit. Confirm loads and all electrical details prior to installation.

Cellular Antenna, with mounting bracket, is included and ready for installation. Light Sensor, with mounting bracket, is included and ready for installation. They are connected through Input [E].

Lifetime installation support and software training are available prior to, during, and after the installation of display.

Mounting brackets and screws are included. There are multiple bracket installation positions available. Not all are required to be used. Do not puncture or modify the control box without approval from Next.

For installations requiring direct Cat5e connections or wireless point to point antennas, please contact Next to confirm parts and installation method.

PIXEL PITCH	PIXEL HEIGHT	PIXEL WIDTH
6mm	960	1440
9mm	640	960



# PARTS AND PACKAGING

PARTS LIST				
PART NUMBER	PART DESCRIPTION	QUANTITY REQUIREMENTS	SINGLE FACE	DOUBLE FACE
1701-MODULE / 1700-MODULE	1' x 2' 6.3MM / 9.5MM STAX LED DISPLAY MODULE		320	640
3700-CONTROL	STAX LED DISPLAY CONTROLLER	1 PER DOUBLE FACE DISPLAY	1	1
1780-CONTROL	STAX CONTROLLER CABLE KIT	1 PER FACE	1	1
1772-MODULE	STAX BOOST POWER CONTINUATION CABLE	1 PER EACH 12 MODS STARTING AT 13	26	52
0712-CABINET	STAX CONTROLLER MOUNTING PLATE	1 PER STAX CONTROLLER	1	1

CRATE PACKAGING				
PART NUMBER	PART DESCRIPTION	QUANTITY PER CRATE	CRATE SIZE WxLxH (In)	CBM
1701-MODULE/ 1700-MODULE	1' x 2' 6.3MM / 9.5MM STAX LED DISPLAY MODULE	12	29x27x27	.41
0770-CABINET	1' x 2' STAX LED DISPLAY FRAME	12	29x27x27	.41
0771-CABINET	1' x 2' STAX LED DISPLAY FRAME DOOR	40	35x25x28	.75
0772-CABINET	2' x 4' STAX LED DISPLAY FRAME	6	51x28x31	.40
0773-CABINET	2' x 4' STAX LED DISPLAY FRAME DOORS	25	46x25x28	.54

AND

OPTION 1: MIXED FRAME ASSEMBLY				
PART NUMBER	PART DESCRIPTION	QUANTITY REQUIREMENTS	SINGLE FACE	DOUBLE FACE
0770-CABINET	1' x 2' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 1 MODULE	20	40
0771-CABINET	1' x 2' STAX LED DISPLAY FRAME DOOR	1 DOOR PER FRAME	20	40
0772-CABINET	2' x 4' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 4 MODULES	70	140
0773-CABINET	2' x 4' STAX LED DISPLAY FRAME DOOR	2 DOORS PER FRAME	140	280

OR

OPTION 2: SINGLE FRAME ONLY ASSEMBLY				
PART NUMBER	PART DESCRIPTION	QUANTITY REQUIREMENTS	SINGLE FACE	DOUBLE FACE
0770-CABINET	1' x 2' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 1 MODULE	320	320
0771-CABINET	1' x 2' STAX LED DISPLAY FRAME DOOR	1 DOOR PER FRAME	320	320
0772-CABINET	2' x 4' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 4 MODULES	0	0
0773-CABINET	2' x 4' STAX LED DISPLAY FRAME DOOR	2 DOORS PER FRAME	0	0

# 1' X 2' MODULE FRAME

The display can be assembled with 2'x4' frames and 1'x2' frames. All frames are interchangeable. If desired, displays can use all 1'x2' frames.

Four hole frame steel connection plates are not required for assembly and provided for flexibility in installation solutions.



PARTS INCLUDED WITH EACH FRAME	
PART	QUANTITY
12mm Bolts	6
12mm washers	4
12mm nuts	4
Four hole frame steel connection plates	1

RECOMMENDED TOOLS FOR ASSEMBLY	
PART	
Impact Drill	
19mm Socket	
19mm Wrench	
Allen Wrench Tool (Provided in Controller Box)	

# 2' X 4' MODULE FRAME

The display can be assembled with 2'x4' frames and 1'x2' frames. All frames are interchangeable. If desired, displays can use all 1'x2' frames.

Four hole frame steel connection frames are not required for assembly and provided for flexibility in installation solutions.



PARTS INCLUDED WITH EACH FRAME	
PART	QUANTITY
12mm Bolts	6
12mm washers	4
12mm nuts	4
Four hole frame steel connection plates	1

RECOMMENDED TOOLS FOR ASSEMBLY	
PART	
Impact Drill	
19mm Socket	
19mm Wrench	
Allen Wrench Tool (Provided in Controller Box)	

20	21	60	61	100	101	140	141	180	181	220	221	260	261	300	301
19	22	59	62	99	102	139	142	179	182	219	222	259	262	299	302
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2	39	42	79	82	119	122	159	162	199	202	239	242	279	282	319
1	40	41	80	81	120	121	160	161	200	201	240	241	280	281	320

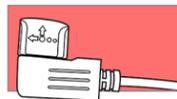
Redundancy is a special order installation that requires a custom order cable. Next supplies this cable directly to the installer separate from traditional product orders.

When redundancy is utilized it requires the primary and secondary displays to be configured using only one 1st Module Power/Data Cable connected to the primary display. The secondary display will be connected in series with a Boost Power Connection Cable from the last module of the primary display to the first module of the secondary display.

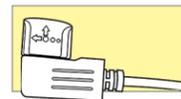
The Redundancy Cable will be connected to the last module on the secondary display, or primary display if there is only one face.

PIXEL PITCH	REDUNDANCY MAXIMUM NUMBER OF MODULES
6mm	336
9mm	168

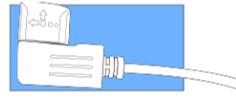
## PRIMARY DISPLAY FRONTVIEW



TYP. (1)  
1st Module Power/Data Cable must be connected to first module and to STAX Controller



TYP. (17)  
STAX Boost Power Continuation Cable required (at maximum) after each 12th consecutive module per display face.



TYP. (1)  
Redundancy Data Cable, to be connected from the last module, to sending card port 2 within the control box.

If the display exceeds the maximum number of modules for use of redundancy contact Next for assistance in additional equipment and setup. May require additional equipment not previously quoted.



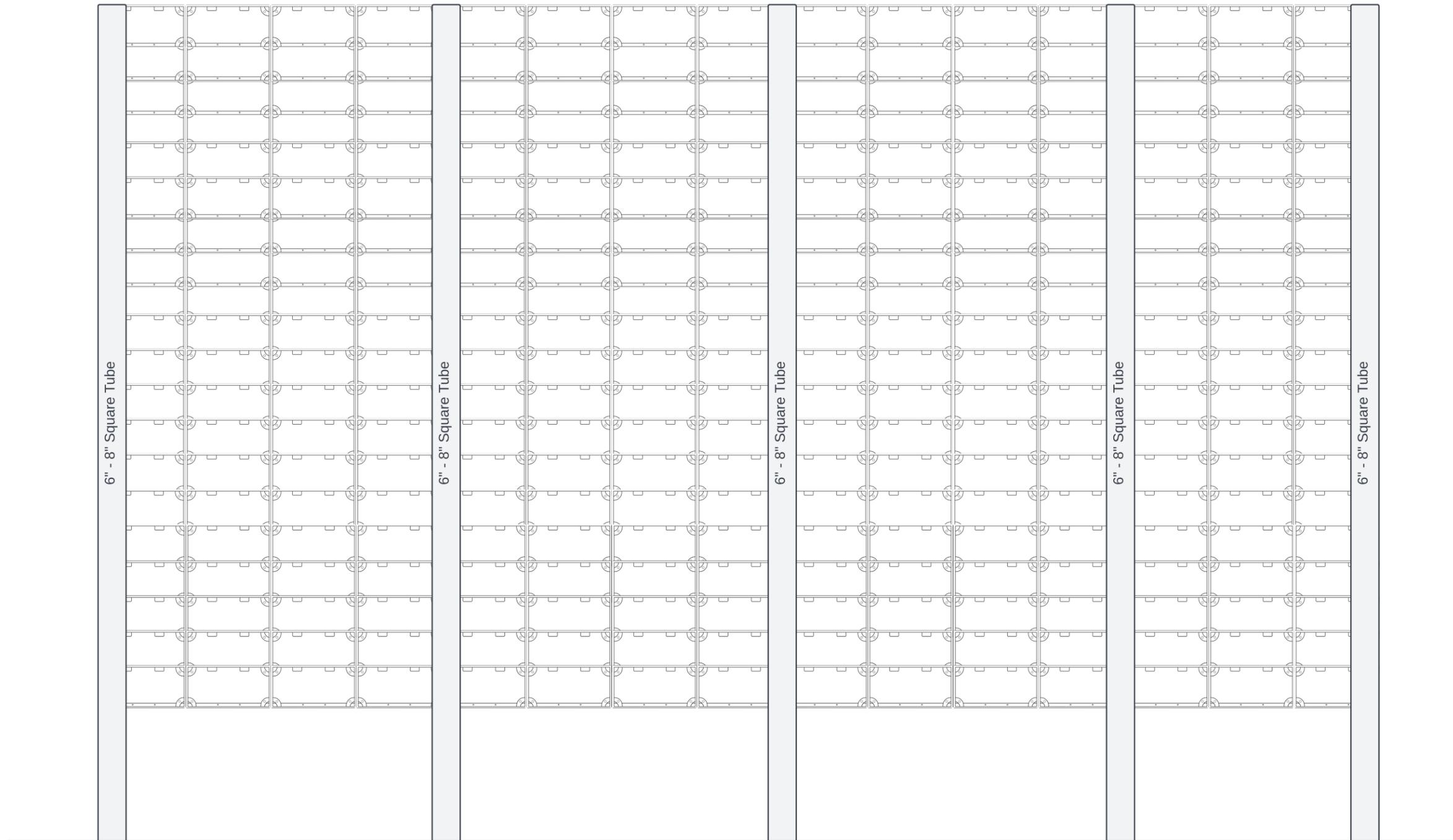
Quantity of boost power cables will vary depending on total number of modules in the display. Some installations can use a Boost Power Continuation Cable before the 12th module. Refer to specific display schematics on page 1 for recommended installation.



STAX Boost Power Continuation Cable found in (Yellow Labeled bag). Required after each 12th consecutive module (Maximum) per display face.

Boost power cable lead can be combined with other leads to primary power. Electrical schedule can be found on page 1.

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# PROJECT DETAIL

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