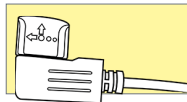


19	18	7	6
20	17	8	5
21	16	9	4
22	15	10	3
23	14	11	2
24	13	12	1

PRIMARY DISPLAY FRONTVIEW



TYP. (1)
1st Module Power/Data
Cable must be
connected to first
module and to STAX
Controller



TYP. (1)
STAX Boost Power
Continuation Cable
required (at maximum)
after each 12th
consecutive module per
display face.

Additional displays of the same size will be configured identically. Unique installations of size and location may require additional engineering discussion with Next.



Product Conforms to
UL STD. 48,
UL STD. 62368-1, &
CSA STD. C22.2 NO.
62368*1

Circuit	Modules	Maximum Watts	Average Watts	Maximum Amps@120V	Maximum Amps@208V	Maximum Amps@240V
1	1 - 24	1872	992	15.6	9.0	7.8
TOTAL	24	1872	992	15.6	9.0	7.8

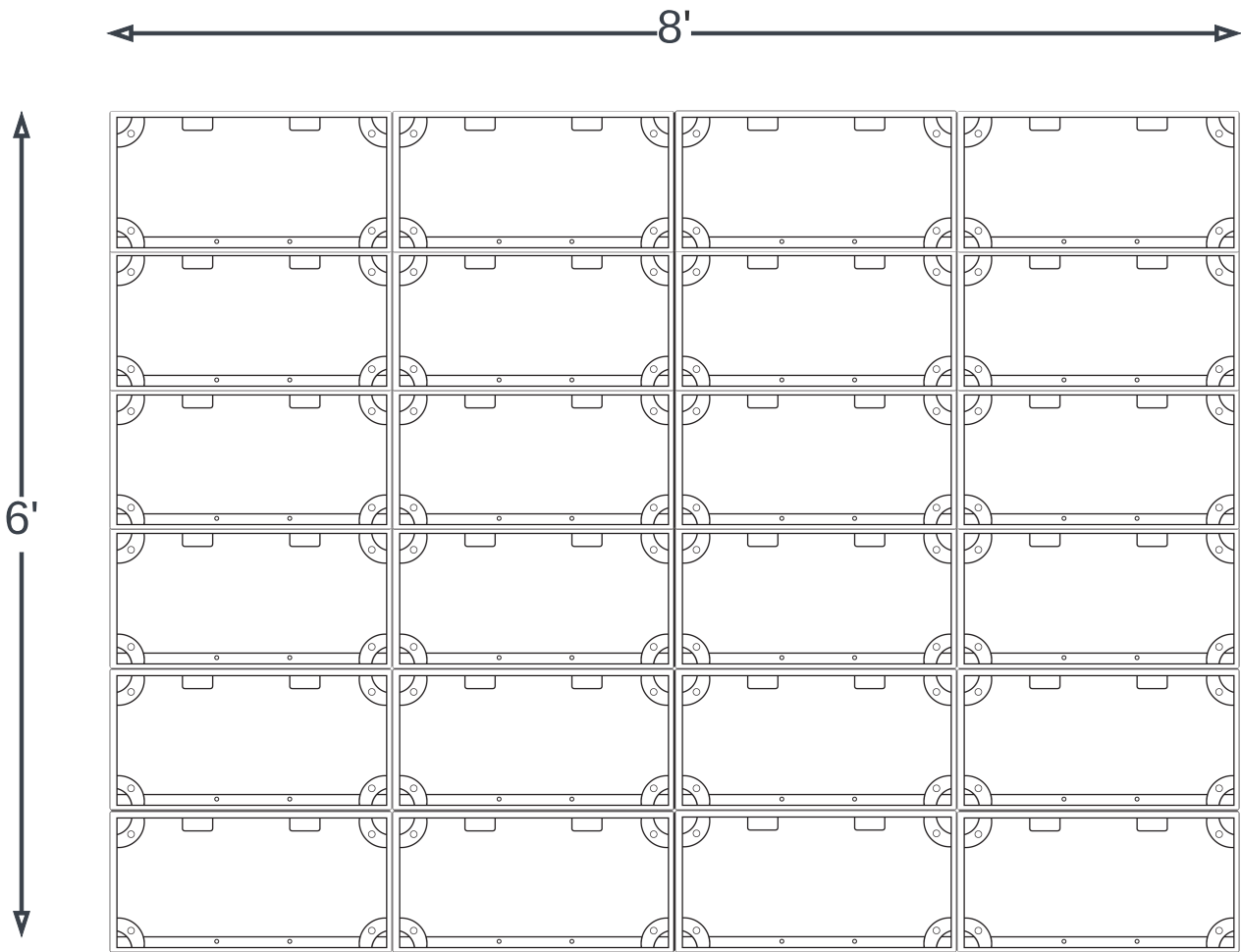
Modules will install in order from module number 1 in increasing order until the last module.
Review module cable connection on page 8.

STAX Boost Power Continuation Cable found in (Yellow Labeled Bag). Required after each 12th consecutive module per display face. Review Boost Power Cable Continuation connection on page 8.

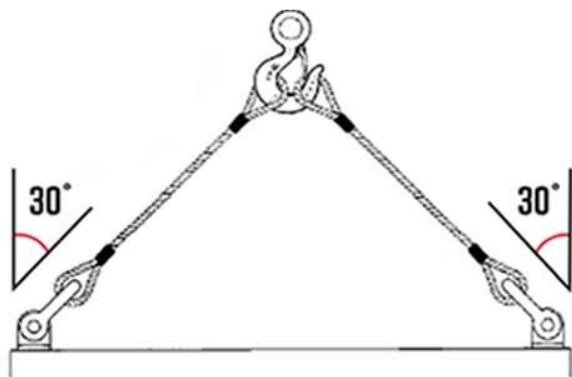
STAX Controller Cable Kit found in (Red Labeled Bag). One cable kit per display face. Includes one Primary Controller Power Cable and one 1st Module Power/Data Cable

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules.

All components are auto switching between 120 and 240 Volts. Maximum Amperage per lead: 16 Amps @120V. Multiple leads can be connected together and share a breaker. Multiple circuits may share the same neutrals. Display electrical requirements per face are shown below. 9.5mm values are 6% less. Follow your local NEC Codes & regulations.



PRIMARY DISPLAY REARVIEW



SHACKLE ATTACHMENT
 The shackle cables should connect to the lifting pins at an angle of 30 degrees or less to prevent damage to the cabinet frame. Spreader bar should be used when three or more lifting pins are required per face. Must lift final assembled sign with a minimum of two lifting points. Determine total number of lifting points with a 330 maximum lbs per lifting pin.

The display can be assembled with 2'x4' frames and 1'x2' frames. All frames are interchangeable. If desired, displays can use all 1'x2' frames.

Part Description	Part Weight (lbs)
1' x 2' 6.3MM / 9.5MM STAX LED DISPLAY MODULE	8.8
1' x 2' STAX LED DISPLAY FRAME	5.25
1' x 2' STAX LED DISPLAY FRAME DOOR	2.1
2' x 4' STAX LED DISPLAY FRAME	11.25
2' x 4' STAX LED DISPLAY FRAME DOOR	4.5
STAX PC CONTROLLER	9.6

Maximum weight shown shows total display weight using only 1'x2' frames and frame doors. Actual weight may be less and will be represented on the quote number purchased. Contact Next for any questions regarding dependencies

Display Face	Maximum Weight (lbs) Including Frame Doors	Maximum (lbs) Per Lifting Pin	Number of Pins Per Face
1	438	330	2
2	876	N/A	N/A

PIXEL PITCH	PIXEL HEIGHT	PIXEL WIDTH
6mm	288	384
9mm	192	256



PARTS AND PACKAGING

PARTS LIST				
PART NUMBER	PART DESCRIPTION	QUANTITY REQUIREMENTS	SINGLE FACE	DOUBLE FACE
1701-MODULE / 1700-MODULE	1' x 2' 6.3MM / 9.5MM STAX LED DISPLAY MODULE		24	48
3700-CONTROL	STAX LED DISPLAY CONTROLLER	1 PER DOUBLE FACE DISPLAY	1	1
1780-CONTROL	STAX CONTROLLER CABLE KIT	1 PER FACE	1	1
1772-MODULE	STAX BOOST POWER CONTINUATION CABLE	1 PER EACH 12 MODS STARTING AT 13	1	2
0712-CABINET	STAX CONTROLLER MOUNTING PLATE	1 PER STAX CONTROLLER	1	1

CRATE PACKAGING				
PART NUMBER	PART DESCRIPTION	QUANTITY PER CRATE	CRATE SIZE WxLxH (In)	CBM
1701-MODULE/ 1700-MODULE	1' x 2' 6.3MM / 9.5MM STAX LED DISPLAY MODULE	12	29x27x27	.41
0770-CABINET	1' x 2' STAX LED DISPLAY FRAME	12	29x27x27	.41
0771-CABINET	1' x 2' STAX LED DISPLAY FRAME DOOR	40	35x25x28	.75
0772-CABINET	2' x 4' STAX LED DISPLAY FRAME	6	51x28x31	.40
0773-CABINET	2' x 4' STAX LED DISPLAY FRAME DOORS	25	46x25x28	.54

AND

OPTION 1: MIXED FRAME ASSEMBLY				
PART NUMBER	PART DESCRIPTION	QUANTITY REQUIREMENTS	SINGLE FACE	DOUBLE FACE
0770-CABINET	1' x 2' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 1 MODULE	0	0
0771-CABINET	1' x 2' STAX LED DISPLAY FRAME DOOR	1 DOOR PER FRAME	0	0
0772-CABINET	2' x 4' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 4 MODULES	6	12
0773-CABINET	2' x 4' STAX LED DISPLAY FRAME DOOR	2 DOORS PER FRAME	12	24

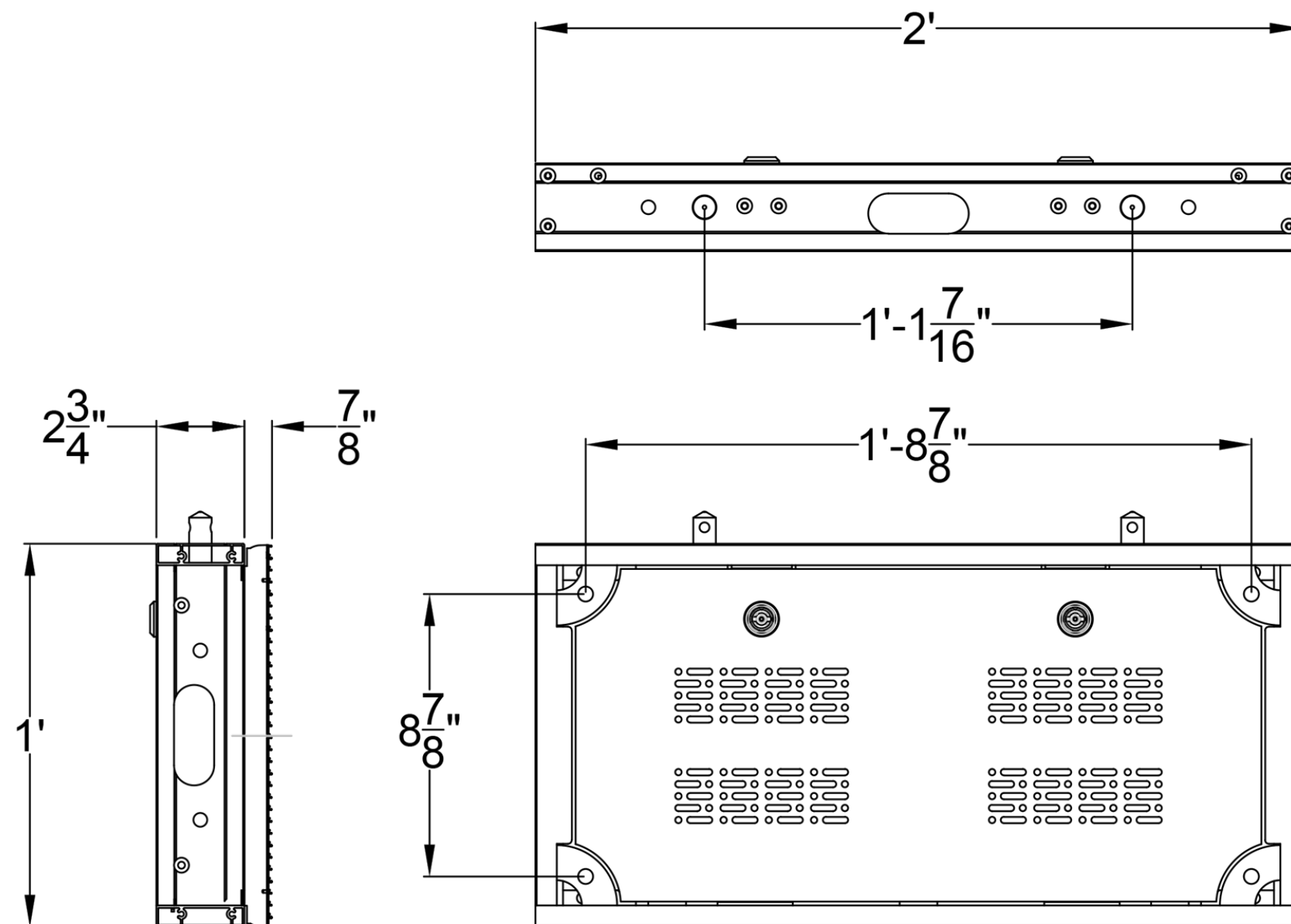
OR

OPTION 2: SINGLE FRAME ONLY ASSEMBLY				
PART NUMBER	PART DESCRIPTION	QUANTITY REQUIREMENTS	SINGLE FACE	DOUBLE FACE
0770-CABINET	1' x 2' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 1 MODULE	24	48
0771-CABINET	1' x 2' STAX LED DISPLAY FRAME DOOR	1 DOOR PER FRAME	24	48
0772-CABINET	2' x 4' STAX LED DISPLAY FRAME	1 FRAME SUPPORTS 4 MODULES	0	0
0773-CABINET	2' x 4' STAX LED DISPLAY FRAME DOOR	2 DOORS PER FRAME	0	0

1' X 2' MODULE FRAME

The display can be assembled with 2'x4' frames and 1'x2' frames. All frames are interchangeable. If desired, displays can use all 1'x2' frames.

Four hole frame steel connection plates are not required for assembly and provided for flexibility in installation solutions.



PARTS INCLUDED WITH EACH FRAME	
PART	QUANTITY
12mm Bolts	6
12mm washers	4
12mm nuts	4
Four hole frame steel connection plates	1

RECOMMENDED TOOLS FOR ASSEMBLY	
PART	
Impact Drill	
19mm Socket	
19mm Wrench	
Allen Wrench Tool (Provided in Controller Box)	

2' X 4' MODULE FRAME

The display can be assembled with 2'x4' frames and 1'x2' frames. All frames are interchangeable. If desired, displays can use all 1'x2' frames.

Four hole frame steel connection frames are not required for assembly and provided for flexibility in installation solutions.



PARTS INCLUDED WITH EACH FRAME	
PART	QUANTITY
12mm Bolts	6
12mm washers	4
12mm nuts	4
Four hole frame steel connection plates	1

RECOMMENDED TOOLS FOR ASSEMBLY	
PART	
Impact Drill	
19mm Socket	
19mm Wrench	
Allen Wrench Tool (Provided in Controller Box)	

REDUNDANCY

Redundancy is a special order installation that requires a custom order cable. Next supplies this cable directly to the installer separate from traditional product orders.

When redundancy is utilized it requires the primary and secondary displays to be configured using only one 1st Module Power/Data Cable connected to the primary display. The secondary display will be connected in series with a Boost Power Connection Cable from the last module of the primary display to the first module of the secondary display.

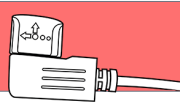
The Redundancy Cable will be connected to the last module on the secondary display, or primary display if there is only one face.

PIXEL PITCH	REDUNDANCY MAXIMUM NUMBER OF MODULES
6mm	336
9mm	168

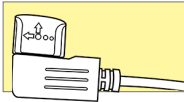
If the display exceeds the maximum number of modules for use of redundancy contact Next for assistance in additional equipment and setup. May require additional equipment not previously quoted.

19	18	7	6
20	17	8	5
21	16	9	4
22	15	10	3
23	14	11	2
24	13	12	1

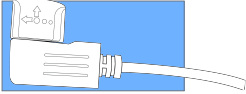
PRIMARY DISPLAY FRONTVIEW



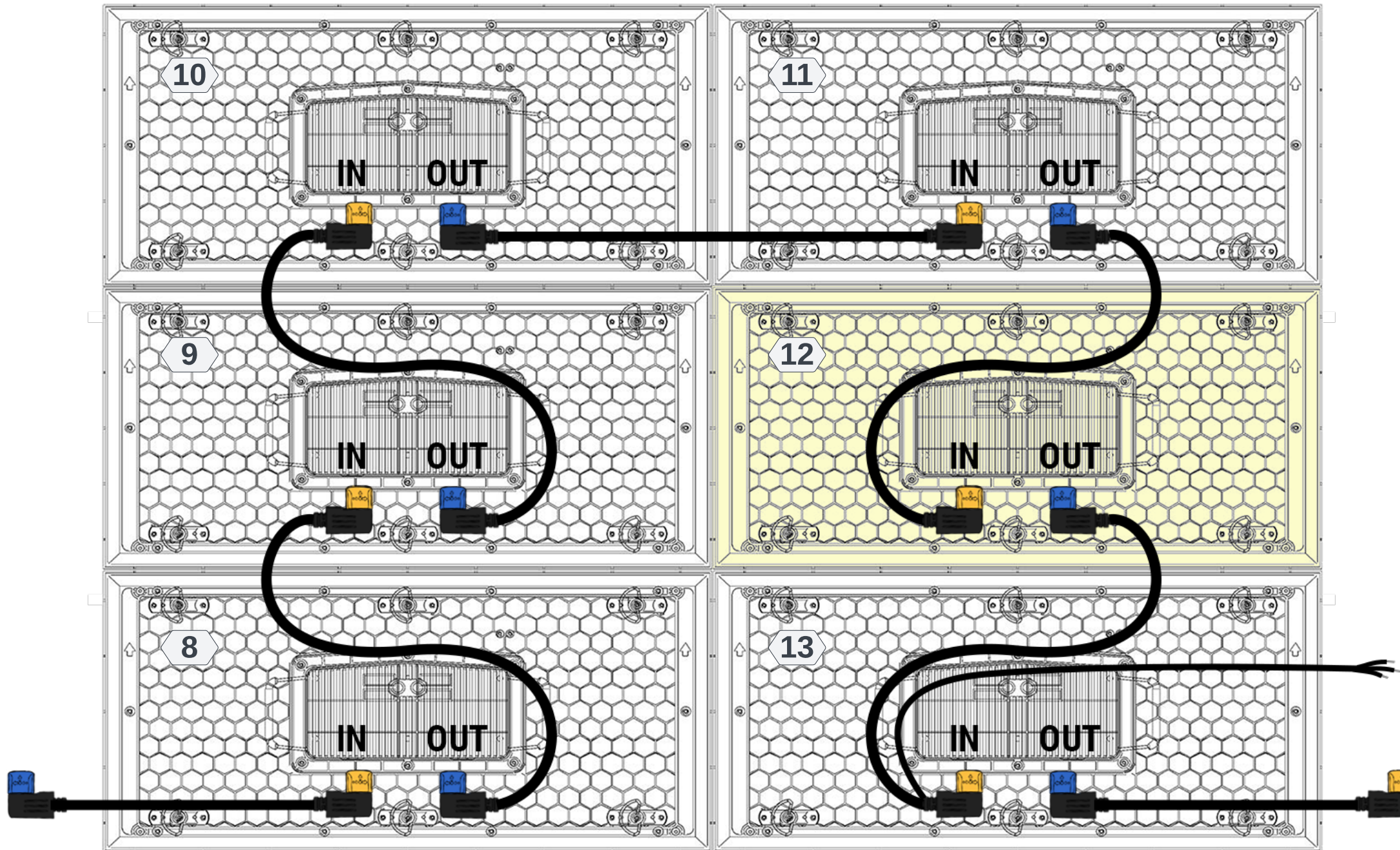
TYP. (1)
1st Module Power/Data Cable must be connected to first module and to STAX Controller



TYP. (1)
STAX Boost Power Continuation Cable required (at maximum) after each 12th consecutive module per display face.



TYP. (1)
Redundancy Data Cable, to be connected from the last module, to sending card port 2 within the control box.



Quantity of boost power cables will vary depending on total number of modules in the display. Some installations can use a Boost Power Continuation Cable before the 12th module. Refer to specific display schematics on page 1 for recommended installation.



STAX Boost Power Continuation Cable found in (Yellow Labeled bag). Required after each 12th consecutive module (Maximum) per display face.

Boost power cable lead can be combined with other leads to primary power. Electrical schedule can be found on page 1.



PROJECT DETAIL

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PROJECT DETAIL

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